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declare as follows:

1. That I am well acquainted with both the English and Japanese languages,
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the best of my knowledge and belief of:-

(a) Japanese Patent Application No. Hei 10-300178

Entitled: " METHOD FOR PRODUCING OPTICALLY ACTIVE
4-HALO-3-HYDROXYBUTYRIC ACID ESTER "

Filed on October 21, 1998

July 13, 2000

(Date)

Kazunori Hashimoto

(Signature of Translator)

Kazunori Hashimoto

Patent Attorney

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This is to certify that the annexed is a true copy of the following application as filed with this Office.

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[Document Name] SPECIFICATION

[Title of the Invention] METHOD FOR PRODUCING OPTICALLY ACTIVE
4-HALO-3-HYDROXYBUTYRIC ACID ESTER

[Claims]

[Claim 1] A method for producing (S)-4-halo-3-hydroxybutyric acid ester comprising asymmetric reduction of 4-halo-acetoacetic acid ester or its derivatives with β -ketoacyl-acyl carrier protein reductase constituting Type II fatty acid synthase.

[Claim 2] The method of claim 1, wherein said β -ketoacyl carrier protein reductase is derived from *Escherichia coli*.

[Claim 3] The method of claim 1, wherein said β -ketoacyl carrier protein reductase is selected from the group consisting of:
(a) a protein comprising the amino acid sequence of SEQ ID NO: 1;
(b) a protein comprising a modified amino acid sequence of SEQ ID NO: 1 in which one or more amino acid residues are added, deleted, or substituted and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester; and
(c) a protein encoded by DNA hybridizable with the DNA comprising the nucleotide sequence of SEQ ID NO: 2 and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester.

[Claim 4] The method of claim 1, wherein said β -ketoacyl-acyl carrier protein reductase is derived from microorganisms belonging to the genus *Bacillus*.

[Claim 5] The method of claim 4, wherein said β -ketoacyl-acyl carrier protein reductase is derived from *Bacillus subtilis*.

[Claim 6] The method of claim 1, wherein said β -

ketoacyl-acyl carrier protein reductase is selected from the group consisting of:

- (a) a protein comprising the amino acid sequence of SEQ ID NO: 5;
- (b) a protein comprising a modified amino acid sequence of SEQ ID NO: 5 in which one or more amino acid residues are added, deleted, or substituted and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester; and
- (c) a protein encoded by DNA hybridizable with the DNA comprising the nucleotide sequence of SEQ ID NO: 6 and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester.

[Claim 7] A method for producing (S)-4-halo-3-hydroxybutyric acid ester comprising asymmetric reduction of 4-halo-acetoacetic acid ester or its derivatives with acetoacetyl-CoA reductase constituting the poly- β -hydroxy fatty acid biosynthesis system.

[Claim 8] The method of claim 7, wherein said acetoacetyl-CoA reductase is derived from microorganisms belonging to the genus *Ralstonia*.

[Claim 9] The method of claim 8, wherein said acetoacetyl-CoA reductase is derived from *Ralstonia eutropha*.

[Claim 10] The method of claim 7, wherein said acetoacetyl-CoA reductase is selected from the group consisting of:

- (a) a protein comprising the amino acid sequence of SEQ ID NO: 9;
- (b) a protein comprising a modified amino acid sequence of SEQ ID NO: 9 in which one or more amino acid residues are added, deleted, or substituted and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-

halo-3-hydroxybutyric acid ester; and

(c) a protein encoded by DNA hybridizable with the DNA comprising the nucleotide sequence of SEQ ID NO: 10 and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester.

[Claim 11] The method of claim 1 or 7, wherein said 4-haloacetoacetic acid ester is 4-chloroacetoacetic acid ester.

[Claim 12] The method of claim 1 or 7, wherein said 4-haloacetoacetic acid ester is ethyl 4-chloroacetoacetate.

[Detailed Description of the Invention]

[0001]

[Technical Field of Industrial Application]

The present invention relates to a method for preparing (S)-4-halo-3-hydroxybutyric acid ester using β -ketoacyl-acylcarrier-protein reductase comprising Type II fatty acid synthase or acetoacetyl-CoA reductase.

[0002]

[Prior Art]

Known methods for preparing optically active (S)-4-halo-3-hydroxybutyric acid ester include an asymmetric reduction method using 3- α -hydroxysteroid dehydrogenase (Japanese Patent Laid-Open Publication No. Hei 1-277494) and microorganisms such as baker's yeast (J. Am. Chem. Soc. 105, 5925-5926 (1983); Japanese Patent Laid-Open Publication No. Sho 61-146191). D-enzyme-1 and D-enzyme-2 have been reported as the enzymes of baker's yeast reducing 4-haloacetoacetic acid ester to produce (S)-4-halo-3-hydroxybutyric acid ester (J. Org. Chem. 56, 4778-4483 (1991)). Of these enzymes, D-enzyme-2 has been indicated to be the fatty acid synthase based on its molecular weight,

etc. (J. Am. Chem. Soc. 107, 2993 (1985)).

[0003]

However, in the synthesis of optically active (S)-4-halo-3-hydroxybutyric acid ester by reducing 4-haloacetoacetic acid ester using baker's yeast, the enzymatic activity is too low to produce the desired product in a high concentration. Furthermore, since baker's yeast has an enzyme reducing 4-haloacetoacetic acid ester to produce (R)-4-halo-3-hydroxybutyric acid ester, it is difficult to stably synthesize (S)-4-halo-3-hydroxybutyric acid ester with a high optical purity.

[0004]

In addition, the fatty acid synthase mainly involved in the synthesis of (S)-4-halo-3-hydroxybutyric acid ester in baker's yeast has been reported to be quickly inhibited by SH reagents such as iodoacetamide, mercury, and p-(chloromercury)benzoic acid. Thus, the enzyme is expected to be inhibited by the substrate 4-haloacetoacetic acid ester and the product 4-halo-3-hydroxybutyric acid ester. Therefore, baker's yeast is not preferable for producing (S)-4-halo-3-hydroxybutyric acid ester in a large quantity.

[0005]

It is also conceivable to synthesize (S)-4-halo-3-hydroxybutyric acid ester with a high optical purity by highly expressing the fatty acid synthase of baker's yeast with a high specific activity in heterologous microorganisms using genetic engineering techniques. However, the fatty acid synthase of baker's yeast is an extremely complex multicatalytic enzyme, in which the α -subunit with a molecular weight of 208,000 consisting of 1,894 amino acid residues and the β -subunit with a molecular weight of 229,000 consisting of 2,051 amino acid residues (J. Biol. Chem. 263,

12315-12325 (1988)) form an $\alpha_6\beta_6$ complex (J. Biol. Chem. 253, 4464-4475 (1978)), having eight different activities, besides the β -keto group reducing activity (β -ketoacyl-ACP reducing activity), including the acyl carrier protein (ACP) activity, ACP-S-acetyltransferase activity, ACP-S-malonyl transferase activity, β -ketoacyl-ACP synthase activity, β -hydroxyacyl-ACP dehydrogenase activity, enoyl-ACP reductase activity, and palmitoyl transferase activity. Therefore, it is not easy to highly express this synthase in heterologous microorganisms. For example, an attempt to express FAS1 and FAS2 in minicells of *E. coli* reportedly resulted in failure to detect a full length of the enzymes (Ann. Rev. Biochem. 52, 537-579 (1983)).

[0006]

The domain for the β -ketoacyl-ACP reducing activity which is expected to exhibit the 4-haloacetoacetic acid ester reductase activity has been indicated to be located in the α -subunit of the fatty acid synthase based on the amino acid sequence. It has been reported, however, that, when the α -subunit was completely dissociated by freeze-thawing in a high salt concentration (Biochem. J. 109, 312-314 (1968)) and by lysine modification with dimethyl maleic anhydride, the subunit alone did not express the β -ketoacyl-ACP reducing activity (Eur. J. Biochem. 94, 189-197 (1979)). It has also been reported that ethyl acetoacetate reducing activity was not expressed by the fatty acid synthase with an $\alpha_6\beta_6$ structure but expressed only by that with an $\alpha_2\beta_2$ structure (Mw 800,000) (Eur. J. Biochem. 172, 633-639 (1988)). Therefore, it has not been clarified which domain of the fatty acid synthase is essential for the 4-haloacetoacetic acid reducing activity and how to efficiently prepare the structure ($\alpha_2\beta_2$) expressing the 4-haloacetoacetic acid ester

reducing activity.

[0007]

[Problems to be solved by the Invention]

An objective of the present invention is to provide a method for efficiently producing (S)-4-halo-3-hydroxybutyric acid ester utilizing an enzyme constituting fatty acid synthase or that constituting the poly- β -hydroxy fatty acid biosynthetic system.

[0008]

[Means to Solve the Problems]

Fatty acid synthase is structurally classified into four types, IA, IB, IC, and II (Shin Seikagaku Jikken Koza (New Biochemical Experiment) 4, Shisitu (Lipids) I, p34-37). Animals including humans (Proc. Natl. Acad. Sci. USA 92, 8695 (1995)) have Type IA synthase comprising a homodimer (Mw about 500,000) of α -subunit (Mw about 250,000) having all of the above-described eight different activities of fatty acid synthase. Yeasts including baker's yeast and fungi have Type IB synthase of an $\alpha_6\beta_6$ structure (Mw about 2,400,000) consisting of α -subunit (Mw about 210,000) and β -subunit (Mw about 200,000) expressing all the fatty acid synthase activities. Bacteria such as *Brevibacterium ammoniagenes* (Eur. J. Biochem. 247, 268 (1997)) and *Micobacterium smegmatis* (Physiol. Rev. 56, 339 (1976)) have Type IC synthase of an α_6 structure consisting of α -subunit (Mw about 250,000) having all the fatty acid synthase activities. Plants such as *Brassica napus* (Biochim. Biophys. Acta, 1120, 151 (1992)) and algae, bacteria such as *Escherichia coli*, *Actinomycetes*, and viruses have Type II synthase in which individual reactions of the fatty acid synthase are carried out with separate enzyme proteins.

[0009]

Among these various types of enzymes, the inventors focused

their attention on that fact that β -ketoacyl-ACP reductase classified into Type II fatty acid synthase, is simpler in structure and functions, smaller in molecular weight (Mw of subunit about 20,000 to 40,000) compared with Type I enzymes (IA, IB, and IC), and is not inhibited by SH reagents, and thought that, if the enzyme has the activity to reduce 4-haloacetoacetic acid ester to synthesize (S)-4-halo-3-hydroxybutyric acid ester like Type IB fatty acid synthase of baker's yeast, it would be possible to produce (S)-4-halo-3-hydroxybutyric acid ester in a large quantity and create a microbial strain capable of producing (S)-4-halo-3-hydroxybutyric acid ester with a high yield utilizing genetic engineering techniques.

[0010]

Therefore, the present inventors attempted the isolation of β -ketoacyl-ACP reductase constituting Type II fatty acid synthase to investigate its reducing activity toward 4-haloacetoacetic acid ester. Specifically, β -ketoacyl-ACP reductase genes of *Escherichia coli* or *Bacillus subtilis*, whose nucleotide sequences were known, were cloned by the polymerase chain reaction with chromosomal DNAs from respective bacteria as the template. The isolated gene was then introduced into *Escherichia coli* to highly express the enzyme therein to examine its 4-chloroacetoacetic acid ester reducing activity. As a result, the present inventors found that the enzyme has an extremely high reducing activity and stereoselectivity toward 4-chloroacetoacetic acid ester.

[0011]

In addition, while it has been reported that β -ketoacyl-ACP reductase from *Escherichia coli* showed an oxidizing activity specific to the D-stereoisomer of β -hydroxybutyl-ACP (J. Biol. Chem. 240, 618-621 (1965)), the present inventors found that the enzyme as well

as the enzyme derived from *Bacillus subtilis* showed almost no oxidizing activity to 4-chloro-3-hydroxybutyric acid ester of either configuration, but only reduce ethyl 4-chloroacetoacetate. Such a property is extremely advantageous for synthesizing an optically active (S)-4-halo-3-hydroxybutyric acid ester by asymmetric reduction because the reaction equilibrium is not rate-limiting.

[0012]

Furthermore, the present inventors found that genes encoding acetoacetyl-CoA reductase (generally designated phbB or phaB), one of the enzymes constituting the poly- β -hydroxy fatty acid (PHA) biosynthesis system, have homology to that encoding Type II fatty acid synthase (generally designated fabG), and examined whether these acetoacetyl-CoA reductases are capable of asymmetrically reducing 4-chloroacetoacetic acid ester to (S)-4-halo-3-hydroxybutyric acid ester like β -ketoacyl-ACP reductase. Specifically, the inventors isolated the acetoacetyl-CoA reductase gene from *Ralstonia eutropha*, introduced the resulting gene to *Escherichia coli* to express it, and used the expressed acetoacetyl-CoA reductase to reduce 4-chloroacetoacetic acid ester. As a result, it was found that the enzyme has a high reducing activity and stereoselectivity for producing (S)-4-chloro-3-hydroxybutyric acid ester.

[0013]

The inventors also found that acetoacetyl-CoA reductase, like β -ketoacyl-ACP reductase, shows almost no reactivity to either optical isomer of 4-chloro-3-hydroxybutyric acid ester, and practically functions as only a reductase, which is favorable to the synthesis of (S)-4-chloro-3-hydroxybutyric acid ester.

[0014]

The present invention relates to a method for producing

(S)-4-halo-3-hydroxybutyric acid ester by reacting 4-halo-acetoacetic acid ester or its derivatives with β -ketoacyl-ACP reductase constituting Type II fatty acid synthase or acetoacetyl-CoA reductase, one of the enzymes constituting the poly- β -hydroxy fatty acid biosynthesis system. More specifically, it relates to:

(1) a method for producing (S)-4-halo-3-hydroxybutyric acid ester comprising asymmetric reduction of 4-halo-acetoacetic acid ester or its derivatives with β -ketoacyl-acyl carrier protein reductase constituting Type II fatty acid synthase,

(2) the method of (1), wherein said β -ketoacyl carrier protein reductase is derived from *Escherichia coli*,

(3) the method of (1), wherein said β -ketoacyl carrier protein reductase is selected from the group consisting of:

(a) a protein comprising the amino acid sequence of SEQ ID NO: 1;

(b) a protein comprising a modified amino acid sequence of SEQ ID NO: 1 in which one or more amino acid residues are added, deleted, or substituted and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester; and,

(c) a protein encoded by DNA hybridizable with the DNA comprising the nucleotide sequence of SEQ ID NO: 2 and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester,

(4) the method of (1), wherein said β -ketoacyl-acyl carrier protein reductase is derived from microorganisms belonging to the genus *Bacillus*,

(5) the method of (4), wherein said β -ketoacyl-acyl carrier protein reductase is derived from *Bacillus subtilis*,

(6) the method of (1), wherein said β -ketoacyl-acyl carrier protein

reductase is selected from the group consisting of:

(a) a protein comprising the amino acid sequence of SEQ ID NO: 5;
(b) a protein comprising a modified amino acid sequence of SEQ ID NO: 5 in which one or more amino acid residues are added, deleted, or substituted and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester; and

(c) a protein encoded by DNA hybridizable with the DNA comprising the nucleotide sequence of SEQ ID NO: 6 and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester,

(7) a method for producing (S)-4-halo-3-hydroxybutyric acid ester comprising asymmetrically reducing 4-halo-acetoacetic acid ester or its derivatives with acetoacetyl-CoA reductase constituting the poly- β -hydroxy fatty acid biosynthesis system,

(8) the method of (7), wherein said acetoacetyl-CoA reductase is derived from microorganisms belonging to the genus *Ralstonia*,

(9) the method of (8), wherein said acetoacetyl-CoA reductase is derived from *Ralstonia eutropha*,

(10) the method of (7), wherein said acetoacetyl-CoA reductase is selected from the group consisting of:

(a) a protein comprising the amino acid sequence of SEQ ID NO: 9;
(b) a protein comprising a modified amino acid sequence of SEQ ID NO: 9 in which one or more amino acid residues are added, deleted, or substituted and capable of asymmetrically reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester; and

(c) a protein encoded by DNA hybridizable with the DNA comprising the nucleotide sequence of SEQ ID NO: 10 and capable of asymmetrically

reducing 4-haloacetoacetic acid ester or its derivatives to produce (S)-4-halo-3-hydroxybutyric acid ester,

(11) the method of (1) or (7), wherein said 4-haloacetoacetic acid ester is 4-chloroacetoacetic acid ester, and,

(12) the method of (1) or (7), wherein said 4-haloacetoacetic acid ester is ethyl 4-chloroacetoacetate.

[0015]

[Mode for Carrying out the Invention]

The method for producing (S)-4-halo-3-hydroxybutyric acid ester of the present invention uses the enzyme constituting Type II fatty acid synthase (EC1.1.1.100) or acetoacetyl-CoA reductase (EC 1.1.1.36) constituting the PHA biosynthesis system. The enzyme (EC 1.1.1.100) constituting Type II fatty acid synthase is simpler in structure and functions, smaller in the molecular weight (Mw of subunit about 20,000 to 40,000), and not inhibited by SH reagents as compared with Type IA synthase comprising a homodimer of α -subunit, Type IB synthase of an $\alpha_6\beta_6$ structure consisting of an α -subunit and an β -subunit, and Type IC synthase of an α_6 structure of an α -subunit, which have all of various activities of fatty acid synthase. Therefore, Type II synthase is advantageous and preferable for large quantity production of (S)-4-halo-3-hydroxybutyric acid ester and construction of a microbial strain capable of high-level production of (S)-4-halo-3-hydroxybutyric acid ester.

[0016]

The source of the synthase used is not particularly limited. In addition to β -ketoacyl-ACP reductase derived from *Escherichia coli* (SEQ ID NO: 1, J. Biol. Chem. 267, 5751-5754 (1992)) and that derived from *Bacillus subtilis* (SEQ ID NO: 5, J. Bacteriol. 178, 4794-4800 (1996)), and enzymes derived from other various organisms can be used. The enzymes derived from other organisms include β -ketoacyl-ACP

reductase derived from *Actinobacillus actinomycetemcomitans* (Biochem. Biophys. Res. Commun, 230, 220-225 (1997)), *Bacillus subtilis* (J. Bacteriol. 178, 4794-4800 (1996)), *Escherichia coli* (J. Biol. Chem. 267, 5751-5754 (1992)), *Mycobacterium bovis* (Science 267, 227-230 (1994)), *Mycobacterium smegmatis* (DDBJ Accession number U66800), *Mycobacterium tuberculosis* (Mol. Microbiol. 15, 1009-1015 (1995)), *Propionibacterium shermanii* (J. Gen. Microbiol. 127, 121-129 (1981)), *Streptococcus pneumoniae* (WO97/43303), *Synechocystis* sp. (DNA Res. 3, 109-136 (1996)), *Thermotoga maritima* (J. Bacteriol. 178, 248-257 (1996)), *Vibrio harveyi* (J. Bacteriol. 178, 571-573 (1996)), *Haemophilus influenza* (Science 269, 469-512 (1995)), etc. β -ketoacyl-ACP reductases derived from plants include those derived from *Allium porrum* (Plant Physiol. 115, 501-510 (1997)), *Arabidopsis thaliana* (Biochem. J. 283, 321-326 (1992), Plant Physiol. 115, 501-510 (1997)), *Brassica napus* (WO96/02652)), *Carthamus tinctorius* (Arch. Biochem. Biophys. 217, 144-154 (1982)), *Cuphea lanceolata* (Mol. Gen. Genet. 233, 122-128 (1992)), *Hordeum vulgare* (Plant Physiol. 115, 501-510 (1997)), *Persea americana* (Biochem. J. 271, 713-720 (1990)), carrot (Arch. Biochem. Biophys. 300, 157-163 (1993)), *Euglena gracilis* (J. Biol. Chem. 255, 1504-1508 (1980)), *Spinacia oleracea* (Plant Physiol. 69, 1257-1262 (1982)), *Zea mays* L. (Plant Physiol. 115, 501-510 (1997)), etc.

[0017]

A gene encoding β -ketoacyl-ACP reductase can be isolated utilizing, for example, hybridization techniques. A β -ketoacyl-ACP reductase gene derived from various organisms can be isolated by hybridization, under the stringent conditions, with the DNA encoding β -ketoacyl-ACP reductase derived from *Escherichia coli* (SEQ ID NO: 2) and that from *Bacillus subtilis* (SEQ ID NO: 6), or DNAs prepared

from other organisms using the portions thereof as the probe. The polymerase chain reaction can also be utilized to isolate the desired gene. For example, primers are designed based on the highly homologous region in the gene encoding β -ketoacyl-ACP reductase (e.g. NADPH-binding region, 10th to 34th amino acid residues of β -ketoacyl-ACP reductase from *Escherichia coli*) and, using the resulting primers and the chromosomal DNA or cDNA of a target organism as the template, the polymerase chain reaction is performed to isolate the gene encoding β -ketoacyl-ACP reductase from various organisms.

[0018]

Poly- β -hydroxy fatty acid (PHA) is known to accumulate in more than 100 varieties of prokaryotic microorganisms including the genus *Alcaligenes*, *Aphanothece*, *Azotobacter*, *Bacillus*, *Pseudomonas*, *Rhodospirillum*, and *Actinomyces*. The PHA biosynthetic system comprises 3-ketothiolase, acetoacetyl CoA reductase and PHA synthase. Among them, acetoacetyl CoA reductase comprises a tetramer of subunits with Mw 20,000 to 40,000 and preferably uses reduced nicotinamide adenine dinucleotide phosphate (NADPH) as the coenzyme for the reducing reaction. It can also employ a more economical and highly stable reduced nicotinamide adenine dinucleotide (NADH) as the coenzyme and thus is industrially advantageous.

[0019]

Any acetoacetyl CoA reductases can be used in the present invention regardless of their origin as long as they are acetoacetyl CoA reductase participating in the PHA biosynthesis. Examples thereof include acetoacetyl CoA reductase derived from *Acinetobacter* sp. RA3849 (J. Bacteriol. 177, 4501-4507 (1995)), *Ralstonia eutropha* (previously called *Alcaligenes eutrophus*, FEMS Microbiol. Lett. 52, 259-264 (1988)), *Alcaligenes latus* (J. Microbiol. Biotechnol. 6,

425-431 (1996)), *Alcaligenes* sp. SH-69 (DDBJ Accession No. AF002014), *Azospirillum brasilense* (J. Gen. Microbiol. 136, 1191-1196 (1990), Mol. Gen. Genet. 231, 375-384 (1992)), *Azotobater beijerinckii* (Biochem. J., 134, 225-238 (1973)), *Bacillus megaterium* (Can. J. Microbiol. 41 (Suppl. 1), 77-79 (1995)), *Chromatium vinosum* D strain (Eur. J. Biochem. 209, 135-150 (1992)), *Ectothiorhodospira shaposhnikovii* (Appl. Microbiol. Biotechnol. 40, 292-300 (1993)), *Lupinus luteus* (Plant Soil, 56, 379-390 (1980)), *Methylobacterium extorquens* (FEMS Microbiol. Lett. 156, 275-279 (1997)), *Methylobacterium rhodesianum* MB 126 (Arch. Microbiol. 161, 277-280 (1994)), *Paracoccus denitricans* (FEMS Microbiol. Rev. 103, 257-264 (1992), FEMS Microbiol. Lett. 133, 85-90 (1995)), *Pseudomonas* sp. (DDBJ Accession No. Z80156), *Rhizobium lupini* (Fiziol. Rast. (Moscow) 27, 544-550 (1980)), *Rhizobium meliloti* 41 or *Sinorhizobium meliloti* (Microbiology, 141, 2553-2559 (1995)), *Rhodococcus ruber* NCIMB 40126 (FEMS Microbiol. Rev., 103, 93-101 (1992)), *Synechococcus* sp. (Japanese Patent Laid-open Publication No. Hei 8-187085), *Syntrophomonas wolfei* subsp. *wolfei* (Arch. Microbiol. 159, 16-20 (1993)), *Thiocapsa pfennigii* (Appl. Microbiol. Biotechnol. 40, 292-300 (1993)), and *Zoogloea ramigera* I-16-M (Arch. Microbiol. 114, 211-217 (1977), J. Biol. Chem. 262, 97-102 (1987)).

[0020]

If the nucleotide sequence of the gene encoding acetoacetyl-CoA reductase is known, the coding region can be isolated using the polymerase chain reaction (PCR). The acetoacetyl-CoA reductase gene can also be isolated from various organisms by hybridizing, under stringent conditions, the target DNA with DNA encoding acetoacetyl-CoA reductase derived from, for example, *Ralstonia eutropha* (SEQ ID NO: 10, the amino acid sequence of the enzyme is

shown in SEQ ID NO: 9) or DNA prepared from other organisms using the portions of the above enzyme-encoding DNA as the probe. Furthermore, it is also possible to isolate the acetoacetyl-CoA reductase gene from various organisms utilizing the polymerase chain reaction (PCR) with primers designed based on a highly homologous region (such as the NADPH-binding region) of the gene encoding acetoacetyl-CoA reductase and chromosomal DNA or cDNA from a target organism as the template.

[0021]

In the method of the present invention, not only naturally-occurring enzymes but also variant enzymes having a modified amino acid sequence of the natural enzyme may be used, as long as the variant enzymes are functionally equivalent to the natural enzyme. Such a modification of the amino acid sequence can be made by the method using BAL31 exonuclease III, Kunkel method, and PCR, which are well known to those skilled in the art (Labomannual Genetic Engineering, 3rd ed., p219-230, Maruzen). Since the amino acid substitution may occur spontaneously, not only enzymes having artificially modified amino acids but also enzymes with spontaneously modified amino acid sequences can be used in the present invention.

[0022]

In addition, the enzyme genes used in the method of the present invention include the gene having homology to β -ketoacyl-ACP reductase or acetoacetyl-CoA reductase and encoding Type II synthase of polyketides biosynthesized through the system similar to that of fatty acid synthesis and PHB synthesis (e.g. the open reading frame (ORF)-3 gene of the actI gene derived from *Sachropolyspora hirsuta*, Mol. Gen. Genet. 240, 146-150 (1993)), ORF-5 in the gene having homology to the above actI gene derived from *Streptomyces*

cinnamomensis and putatively participating in the biosynthesis of monensin (Mol. Gen. Genet. 234, 254-264 (1992)), actIII that is a gene for actinorhodin biosynthesis derived from *Streptomyces coelicolor* (Gene 74, 305-320 (1988)), aknA that is a gene for Aklavinone biosynthesis derived from *Streptomyces galilaeus* (J. Bacteriol., 176, 2473-2475 (1994)), dauB that is a gene for daunomyin biosynthesis derived from *Streptomyces* sp. C5 (J. Bacteriol., 176, 6270-6280 (1994)), ORF-5 of the gene for granaticin polyketide synthase putative ketoacyl reductase 1 derived from *Streptomyces violaceoruber* Tu22, ORF-6 of the gene for the granaticin polyketide synthase putative ketoacyl reductase 2 (EMBO J., 8, 2717-2725 (1989), etc.), nodG that is a gene involved in the nodulation derived from *Rhizobium meliloti* RCR2011 (Nucleic Acids Res. 14, 7453-7472 (1986)), and hetN that is a gene involved in the heterocyst formation derived from *Anabaena* sp. (PCC 7120) (J. Bacteriol. 176, 2282-2292 (1994)). These can be preferably used as long as enzymes (such as β -ketoacyl reductase), products of these genes, have the activity to reduce 4-halo-acetoacetic acid ester to produce (S)-4-halo-3-hydroxybutyric acid.

[0023]

In the present invention, "asymmetric reduction of 4-halo-acetoacetic acid ester or its derivatives using β -ketoacyl-acyl carrier protein (ACP) reductase or acetoacetyl-CoA reductase" is not necessarily performed using the purified enzyme. Microorganisms and plants containing said enzyme, or their treated products can also be used. Especially, it is preferable to use organisms transformed with a heterologous or homologous gene encoding β -ketoacyl-ACP reductase or acetoacetyl-CoA reductase using genetic engineering techniques to enable high-level expression of the enzyme or the

treated products of the organisms. If the organism having β -ketoacyl-ACP reductase or acetoacetyl-CoA reductase also possesses the enzyme reducing 4-halo-acetoacetic acid ester or its derivatives to synthesize (R)-4-halo-3-hydroxybutyric acid ester, such a organism is preferably mutated to delete these (R)-enatiomer generating enzymes by natural or artificial mutation or recombinant DNA techniques.

[0024]

The host microorganisms used the present invention are not particularly restricted as long as they can be transformed with DNA encoding the polypeptide having the activity of β -ketoacyl-ACP reductase or acetoacetyl-CoA reductase and express these enzyme activities. Specific examples thereof include bacteria for which the host vector system has been developed, such as the genera *Escherichia*, *Bacillus*, *Pseudomonas*, *Serratia*, *Brevibacterium*, *Corynebacterium*, *Streptococcus*, and *Lactobacillus*, yeasts such as *Saccharomyces*, *Kluyveromyces*, *Schizosaccharomyces*, *Zygosaccharomyces*, *Yarrowia*, *Trichosporon*, *Rhodospiridium*, *Hansenula*, *Pichia*, and *Candida*, and fungi such as the genera *Neurospora*, *Aspergillus*, *Cephalosporium*, and *Trichoderma*.

[0025]

Transformants can be prepared by techniques conventionally used in the field of molecular biology, biotechnology, and genetic engineering (e.g., Sambrook et al., *Molecular Cloning*, Cold Spring Harbor Laboratories). In order to express the gene for β -ketoacyl-ACP reductase or acetoacetyl-CoA reductase of the present invention in microorganisms and such hosts, it is necessary to first introduce the gene into a plasmid or phage vector that can exist stably in microorganisms to transcript and translate the genetic information.

For that purpose, as the unit for controlling the transcription and translation, a promoter can be incorporated upstream of the 5'-side of the gene and a terminator downstream of the 3'-side of the gene. Any promoter and terminator can be used as long as they function in the microorganism used as the host. Vectors, promoters, and terminators functioning in various microorganisms are described in detail in "Biseibutsugaku Kisokoza (Fundamental Microbiology), 8, Idenshikogaku (Genetic Engineering), Kyoritsu", especially those usable in yeast in Adv. Biochem. Eng. 43, 78-102 (1980) and Yeast 8, 423-488 (1992).

[0026]

For example, in the genus *Escherichia*, especially in *Escherichia coli*, pBR and pUC series can be used as plasmid vectors. Examples of the promoters include those derived from *lac* (β -galactosidase), *trp* (tryptophan operon), *tac* (*lac* and *trp* fused), phage λ PL, and PR. The terminators include *trpA* terminator and *rrnB* ribosomal terminator.

[0027]

In the genus *Bacillus*, a plasmid of pUB110 and pC194 series can be used as the vector. These vectors can be integrated into chromosomes. as the promoter and the terminator, those for *apr* (alkaline protease), *npr* (neutral protease), and *amy* (α -amylase) can be used.

[0028]

In the genus *Pseudomonas*, the host-vector system has been developed in *Pseudomonas putida*, *Pseudomonas cepacia*, etc. Vectors with a broad host spectrum such as pKT240 (comprising the gene required for the autonomous replication derived from RSF1010 or the like) developed based on the plasmid TOL participating in the degradation

of toluene compounds can be used. An example of the promoter and terminator that can be used is those for the lipase gene (Japanese Patent Laid-Open Publication No. Hei 5-284973).

[0029]

In the genus *Brevibacterium*, especially in *Brevibacterium lactofermentum*, a plasmid vector such as pAJ43 (Gene 39, 281 (1985), and the promoters and terminators employed in *Escherichia coli* can be used.

[0030]

In the genus *Corynebacterium*, especially in *Corynebacterium glutamicum*, plasmid vectors such as pCS11 (Japanese Patent Laid-Open Publication No. Sho 57-183799) and pCB101 (Mol. Gen. Genet. 196, 175 (1984)) can be used.

[0031]

In the genus *Streptococcus*, pHV1301 (FEMS Microbiol. Lett. 26, 239 (1985)) and pGK1 (Appl. Environ. Microbiol. 50, 94 (1985)) can be used as plasmid vectors.

[0032]

In the genus *Lactobacillus*, vector pAM β 1 (J. Bacteriol. 137, 614 (1979)) developed for the genus *Streptococcus* and the promoter used in *Escherichia coli* can be employed.

[0033]

In the genus *Saccharomyces*, especially in *Saccharomyces cerevisiae*, plasmids of YRp series, YE ϕ series, YC ϕ series, and YIp series can be used. The integration vector that utilizes the homologous recombination with the ribosomal RNA present in multicopies in chromosome (EP 537456) is extremely useful because it allows to integrate multicopies of a gene and stably maintain them. The promoters and terminators that can be used in this yeast are those

for ADH (alcohol dehydrogenase), GAPDH (glyceraldehyde-3-phosphate dehydrogenase), PHO (acidic phosphatase), GAL (β -galactosidase), PGK (phosphoglycerate kinase), and ENO (enolase).

[0034]

In the genus *Kluyveromyces*, especially in *Kluyveromyces lactis*, examples of the vectors include the plasmid 2 μ m series derived from *Saccharomyces cerevisiae*, pKD1 series (J. Bacteriol. 145, 382-390 (1981)), plasmids derived from pKG11 concerned with the killer activity, KARS series which is the autonomous replication gene in the genus *Kluyveromyces*, and the vector plasmid capable of integrating to chromosome by the homologous recombination with ribosomal RNA (EP 537456). Promoters and terminators derived from ADH, PGK, etc. can be used.

[0035]

In the genus *Schizosaccharomyces*, the vectors usable are ARS (the autonomous replication-related gene) derived from *Schizosaccharomyces pombe* and the plasmid vector containing the selection marker complementing the autotrophy derived from *Saccharomyces cerevisiae* (Mol. Cell Biol. 6, 80 (1986)). ADH promoter derived from *Schizosaccharomyces pombe* can be used (EMBO J. 6, 729 (1987)).

[0036]

In the genus *Zygosaccharomyces*, the plasmid vector based on pSB3 (Nucleic Acids Res. 13, 4267 (1985)) derived from *Zygosaccharomyces rouxii* can be used. Examples of the promoters are PHO5 promoter derived from *Saccharomyces cerevisiae*, and GAP-Zr (glyceraldehyde-3-phosphate dehydrogenase) promoter derived from *Zygosaccharomyces rouxii* (Agri. Biol. Chem. 54, 2521 (1990)).

[0037]

In the genus *Hansenula*, a host vector has been developed in *Hansenula polymorpha*. The autonomous replication-related genes HARS1 and HARS2 derived from *Hansenula polymorpha* can be used as the vector. Since they are relatively unstable, the multicopy integration to chromosome is effective (Yeast 7, 431-443 (1991)). AOX promoter (alcohol oxidase) induced by methanol and FDH (formate dehydrogenase) promoter can be used.

[0038]

In the genus *Pichia*, a host-vector system has been developed in *Pichia pastoris* utilizing the genes (PARS1 and PARS2) involved in the autonomous replication for *Pichia* (Mol. Cell. Biol. 5, 3376 (1985)). In this vector, a potent promoter such as AOX inducible by a high concentration culture and methanol can be used (Nucleic Acids Res. 15, 3859 (1987)).

[0039]

In the genus *Candida*, host-vector systems have been developed in *Candida maltosa*, *Candida albicans*, *Candida tropicalis*, *Candida utilis* etc. *Candida maltosa*-derived ARS has been cloned (Agri. Biol. Chem. 51, 1587 (1987)) and used to develop a vector. In *Candida utilis*, a potent promoter has been developed for the vector capable of chromosomal integration (Japanese Patent Laid-Open Publication No. Hei 8-173170).

[0040]

In the genus *Aspergillus*, *Aspergillus niger*, *Aspergillus oryzae*, etc. are the most studied among fungi. Plasmids derived from these species and vectors capable of chromosomal integration are available. Promoters for the extracellular proteases and amylases can be used (Trends in Biotechnology 7, 283-287 (1989)).

[0041]

In the genus *Trichoderma*, the *Trichoderma reesei*-based host-vector system has been developed. In this vector, a promoter of extracellular cellular gene origin can be used (Biotechnology 7, 596-603 (1989)).

[0042]

The culturing of transformants and purification of recombinant proteins from transformants can be performed by conventional methods known to those skilled in the art.

[0043]

The substrate for the enzyme in the present invention is 4-halo-acetoacetic acid ester or its derivatives such as those with a substituent at the α -position. Preferable substrates are 4-chloroacetoacetic acid ester and ethyl 4-chloroacetoacetate. The substrate concentration used in the method of this invention ranges usually from 0.1 to 20%, preferably from 1 to 10%. The enzyme amount used ranges usually from 0.01 to 500 U/ml of the reaction mixture, preferably from 0.1 to 50 U/ml. The coenzyme (NADPH or NADH) required by the enzyme is added in the reaction system if necessary in an amount of 0.0001 to 5 equivalents, preferably 0.001 to 1 equivalent, with respect to the amount of the substrate. A buffer solution (for example, a phosphate buffer) can be used as a solvent in the reaction system to maintain the pH. A aqueous two-phase reaction system containing 10 to 90% organic solvent such as octane, hexane, toluene, ethyl acetate, n-butyl acetate, and chloroform can also be used. The reaction temperature is usually 4 to 50°C, preferably 10 to 30°C. pH is adjusted to usually 5 to 9, preferably 5.5 to 8.0. The reaction product, (S)-4-halo-3-hydroxybutyric acid ester, can be extracted by an organic solvent capable of dissolving the product well such as ethyl acetate and octane and purified by a method such as distillation.

[0044]

In the above-described reaction, NADP^+ produced from NADPH during the reducing reaction is suitably converted to NADPH (acetoacetyl-CoA reductase and β -ketoacyl reductase involved in the biosynthesis of PHA and polyketides utilize not only NADPH but also NADH). The regeneration of the coenzymes can be performed utilizing the NAD(P)^+ reducing ability (such as the glycolytic pathway) of microorganisms. The NAD(P)^+ reducing ability can be increased by supplementing the reaction system with glucose or ethanol or by adding a microorganism capable of generating NAD(P)H from NAD(P)^+ , treated products thereof, or the enzyme with such an activity. For example, NAD(P)H can be regenerated using microorganisms having glucose dehydrogenase, malate dehydrogenase, glutamate dehydrogenase, formate dehydrogenase, or treated products thereof, or the purified enzymes. Furthermore, a microorganism capable of producing β -ketoacyl reductase or acetoacetyl-CoA reductase can be genetically engineered to highly express these enzymes with NAD(P)H regenerating activity, and the resulting transformant or the treated product thereof can be used in the method of the present invention.

[0045]

[Examples]

The present invention will be described in more detail with reference to examples, but is not construed to be limited to these examples.

[0046]

[EXAMPLE 1] Isolation of β -ketoacyl-ACP Reductase Gene from *Escherichia coli*

Escherichia coli JM109 strain was cultured in the LB medium (containing Bacto-Tryptone 10 g, Bacto-Yeast extract 5 g, and NaCl

10 g/l) and the chromosomal DNA was prepared from the bacteria thus obtained using a Qiagen Genomic-tip (Qiagen). For the PCR cloning of the β -ketoacyl-ACP reductase gene (*fabG*) (J. Biol. Chem. 267, 5751-5754 (1992)) of *Escherichia coli*, the primers ECR-ATG1 (5'-AAAGGATCCAACAATGAATTTTGAAGGAAAAATCGC-3', SEQ ID NO: 3) and ECR-TAG1 (5'-TGCCTCGAGTTATCAGACCATGTACATCCCGC-3', SEQ ID NO: 4) were synthesized based on the nucleotide sequences at the 5'- and 3'-ends of the structural gene. Using the chromosomal DNA of *Escherichia coli* as the template, and the ECR-ATG1 and ECR-TAG1 primers, 30 cycles of PCR (95°C for 30 sec, 50°C for 1 min, and 75°C for 2 min) were performed to obtain the amplified DNA fragments.

[0047]

The resulting DNA fragments were digested with restriction enzymes BamHI and XhoI. The plasmid vector pSE420 (Invitrogen) was digested with NcoI and BamHI, treated with the Klenow fragment, and subjected to the self-cyclization reaction to obtain the plasmid pSE420B. This pSE420B was digested with BamHI and XhoI, and ligated to the above PCR amplified fragments digested with the same two restriction enzymes using T4 DNA ligase to obtain the plasmid pSE-ECR1. The DNA insert in the plasmid thus obtained were sequenced and identified as the *fabG* gene. The nucleotide sequence of *fabG* is shown in SEQ ID NO: 2 and the amino acid sequence of the protein encoded by the gene in SEQ ID NO: 1.

[0048]

[EXAMPLE 2] Expression of β -ketoacyl-ACP Reductase Gene from *Escherichia coli*

Escherichia coli HB101 strain was transformed with pSE-ECR1 and the resulting transformant (*E. coli* HB101 (pSE-ECR1)) was cultured in the LB medium (5 ml) containing ampicillin (50 mg/ml) overnight.

IPTG was added to the medium to 0.1 mM and the culture was further incubated for 5 h. Bacterial cells thus obtained were collected, disrupted with a Minibeatbeater 8 (BIOSPEC), and centrifuged to obtain the supernatant as the cell-free extract.

[0049]

[EXAMPLE 3] Reducing Activity of β -Ketoacyl-ACP Reductase from *Escherichia coli*

The reducing activity of the cell-free extract obtained in Example 2 was assayed using ethyl 4-chloroacetoacetate, ethyl acetoacetate, and acetoacetyl-CoA as the substrate.

[0050]

A reaction mixture containing 50 mM potassium phosphate buffer (pH 6.5), 0.2 mM NADPH, and 20 mM the substrate (0.2 mM when acetoacetyl-CoA was used as the substrate) and the enzyme was allowed to react at 25°C. One unit of the enzyme was defined as the amount of the enzyme catalyzing the decrease of 1 μ mol of NADPH for 1 min. The results are shown in Table 1. In this table, ECAA represents ethyl 4-chloroacetoacetate, EAA ethyl acetoacetate, and AASCoA acetoacetyl-CoA, R the reducing activity, and DH the dehydrogenase activity.

[0051]

Table 1

	NADPH- ECAA-R	NADPH- AASCoA-R	NADPH- EAA-R	NADP ⁺ -R- ECHB-DH	NADP ⁺ -S- ECHB-DH
Cell- free extract	100%	116%	1.90%	0.010%	0.004%

[0052]

The cell-free extract expressing β -ketoacyl-ACP reductase showed the NADPH-dependent ethyl 4-chloroacetoacetate-reducing activity, and its specific activity was 0.90 U/mg protein. In contrast, the HB101 strain containing no plasmid pSE-ECR1 showed almost no ethyl 4-chloroacetoacetate-reducing activity.

[0053]

The extract showed approximately the same activity for acetoacetyl-CoA as that for ethyl 4-chloroacetoacetate, while almost no activity for ethyl acetoacetate having no chloro-group.

[0054]

[EXAMPLE 4] Oxidizing Activity of β -Ketoacyl-ACP Reductase derived from *Escherichia coli*

The oxidizing activity of the cell-free extract obtained in Example 2 was assayed using ethyl (S)- or (R)-4-chloro-3-hydroxybutyrate as the substrate. The oxidizing reaction was performed by incubating a reaction mixture containing 50 mM Tris-HCl buffer (pH 9.0), 2.5 mM NADP⁺, 20 mM the substrate, and the enzyme at 25°C. One unit of enzyme was defined as the amount of enzyme catalyzing the increase of 1 μ mol of NADPH for min. The results are shown in Table 1. As shown in Table 1, the extract showed almost no oxidizing activity for either substrate. In this table, ECHB represents ethyl 4-chloro-3-hydroxybutyrate.

[0055]

[EXAMPLE 5] Stereoselectivity of β -Ketoacyl-ACP Reductase derived from *Escherichia coli* for Ethyl 4-chloro-3-hydroxybutyrate

A reaction mixture (1 ml) containing 200 mM potassium phosphate buffer (pH 6.5), 146 mM NADPH, 2% ethyl 4-chloroacetoacetate (122

mM), and β -ketoacyl-ACP reductase (2 U) prepared in Example 2 was incubated at 20°C overnight.

[0056]

An aliquot of the reaction solution was diluted 2-fold with 0.1 N HCl and ethyl 4-chloro-3-hydroxybutyrate contained in the dilution was determined by gas chromatography. Gas chromatography was performed with a Thermon 3000 chromosolve W (2 m, Shinwakako) under the conditions of a column temperature of 150°C and a detection temperature of 250°C using a flame ionization detector (FID). As a result, the concentration of ethyl 4-chloro-3-hydroxybutyrate was found to be 13.3 g/l with a yield of 66.3%.

[0057]

Optical purity was assayed by extracting ethyl 4-chloro-3-hydroxybutyrate from the reaction mixture with ethyl acetate, removing the solvent, and subjecting the residue to high-performance liquid chromatography using an optical resolution column (column, chiracel OD (Daicel Chemical)); mobile phase, n-hexane/isopropanol (9/2); RI detection; flow rate, 0.5 ml/min). As a result, the optical purity was 96.5% ee (S) or more.

[0058]

[EXAMPLE 6] Synthesis of Ethyl 4-chloro-3-hydroxybutyrate by β -ketoacyl-ACP Reductase derived from *Escherichia coli*

A reaction solution (1 ml) containing 200 mM potassium phosphate buffer solution (pH 6.5), 2% ethyl 4-chloro-acetoacetate (122 mM), 1.0 mM NADPH, β -ketoacyl-ACP reductase (1 U), 250 mM glucose, and glucose dehydrogenase (Wako Pure Chemical) (10 U) was incubated at 25°C for 16 h. Analysis was performed in the same manner as in Example 5, indicating that ethyl 4-chloro-3-hydroxybutyrate with the optical purity of 95.4% ee (S) or more was synthesized in a yield of 98.4%.

[0059]

[EXAMPLE 7] Isolation of β -ketoacyl-ACP Reductase gene from *Bacillus subtilis*

Bacillus subtilis BGSC 1A1 strain was cultured in a LB medium (containing Bacto-Tryptone 10g, Bacto-Yeast extract 5 g, and NaCl 10 g/l), and chromosomal DNA was prepared from the microbial cells thus obtained using a Qiagen Genomic-tip (Qiagen). For the PCR cloning of β -ketoacyl-ACP reductase gene (*fabG*) of *Bacillus subtilis*, the primers BSR-ATG1 (5'-GGACCATGGATATGCTTAATGATAAAACGGCTA-3', SEQ ID NO: 7) and BSR-TAA1 (5'-GAGAAGCTTCTCGAGTTACATCACCATTCCGCCG-3', SEQ ID NO: 8) were synthesized based on the sequences at the 5'- and 3'-ends of the structural gene. Using the chromosomal DNA of *Bacillus subtilis* as the template and the BSR-ATG1 and BSR-TAA1 primers, 30 cycles of PCR (95°C for 30 sec, 50°C for 1 min, and 75°C for 2 min) were performed to obtain the amplified DNA fragments.

[0060]

The DNA fragments thus obtained were digested with NcoI and HindIII. The plasmid vector pSE420 (Invitrogen) was digested with NcoI and HindIII, and linked to the above PCR-amplified fragments digested with the same two restriction enzymes using T4 DNA ligase to obtain the plasmid pSE-BSR1. The DNA inserts in the plasmid thus obtained were sequenced, identifying them to be the *fabG* gene with one amino acid substitution. Namely, GCT corresponding to Ala at the position 25 according to the database (DDBJ (DNA Data Bank of Japan, Accession No. U59433) was replaced by GAT encoding Asp at the position 25. The nucleotide sequence of the *fabG* gene thus obtained is shown in SEQ ID NO: 6, the amino acid sequence of the protein encoded by the gene in SEQ ID NO: 5.

[0061]

[EXAMPLE 8] Expression of β -ketoacyl-ACP Reductase Gene derived from *Bacillus subtilis*

Escherichia coli HB101 strain was transformed with pSE-BSR1 and the resulting transformant (*E. coli* HB101 (pSE-BSR1)) was cultured in a LB medium (7 ml) containing ampicillin (50 mg/ml) overnight. IPTG was added to the medium to 0.1 mM and the culture was further incubated for 5 h. Bacterial cells thus obtained were collected, disrupted with a Minibeatbeater 8 (BIOSPEC), and centrifuged to obtain the supernatant as the cell-free extract.

[0062]

[EXAMPLE 9] Reducing Activity of β -Ketoacyl-ACP Reductase derived from *Bacillus subtilis*

The reducing activity of the cell-free extract obtained in Example 8 was assayed using ethyl 4-chloroacetoacetate and acetoacetyl-CoA as the substrate in the same manner as in Example 3. The results are shown in Table 2. In this table, ECAA represents ethyl 4-chloroacetoacetate and AASCoA acetoacetyl-CoA.

[0063]

Table 2

Substrate	ECAA		AASCoA	S-ECHB	R-ECHB
Coenzyme	NADPH	NADH	NADPH	NADP ⁺	NADP ⁺
U/mg	0.133	0	0.030	0.002	0.002
Relative activity	100%	0.0%	22.3%	1.3%	1.3%

[0064]

The cell-free extract expressing β -ketoacyl-ACP reductase showed NADPH-dependent ethyl 4-chloroacetoacetate-reduce activity

and its specific activity was 0.133 U/mg protein. In contrast, the HB101 strain not containing plasmid pSE-BSR1 showed almost no ethyl 4-chloroacetoacetate-reducing activity. The acetoacetyl-CoA-reducing activity was as low as about 22% of ethyl 4-chloroacetoacetate-reducing activity, revealing the difference from the enzyme derived from *Escherichia coli*.

[0065]

[EXAMPLE 10] Oxidizing Activity of β -Ketoacyl-ACP Reductase derived from *Bacillus subtilis*

The oxidizing activity of the cell-free extract obtained in Example 8 was assayed using ethyl (S)- or (R)-4-chloro-3-hydroxybutyrate as the substrate in the same manner as in Example 4. The results are shown in Table 2. The cell extract showed almost no activity for either substrate. In table 2, ECHB represents ethyl 4-chloro-3-hydroxybutyrate.

[0066]

[EXAMPLE 11] Stereoselectivity of β -ketoacyl-ACP Reductase derived from *Bacillus subtilis*

A reaction mixture (1 ml) containing 200 mM potassium phosphate buffer (pH 6.5), 1 mM NADP⁺, 2% ethyl 4-chloroacetoacetate (122 mM), β -ketoacyl-ACP reductase (0.8 U) prepared in Example 8, 250 mM glucose, and glucose dehydrogenase (3.2 U) (Wako Pure Chemical) was incubated at 25°C for one day. Analysis was performed by the method according to Example 5, indicating that ethyl 4-chloro-3-hydroxybutyrate was quantitatively synthesized with an optical purity of 98.1% ee (S) or more.

[0067]

[EXAMPLE 12] Isolation of Acetoacetyl-CoA Reductase Gene from *Ralstonia eutropha*

Ralstonia eutropha DSM 531 was cultured in a bouillon medium (containing beef extracts 5.0 g, peptone 15.0 g, NaCl 5.0 g, and K₂HPO₄ 5.0 g/l) and the chromosomal DNA was prepared from the microbial cells thus obtained using a Qiagen Genomic-tip (Qiagen).

[0068]

For the PCR cloning of the acetoacetyl-CoA reductase gene (phbB) of *Ralstonia eutropha*, the primers AER-ATG1 (5'-AGTGGATCCAATGACTCAGCGCATTGCGTA-3', SEQ ID NO: 11) and AER-TAA1 (5'-AACAAGCTTCTCGAGTTAGCCCATATGCAGGCCGC-3', SEQ ID NO: 12) were synthesized based on the sequences at the 5'- and 3'-ends of the structural gene.

[0069]

Using the chromosomal DNA of *Ralstonia eutropha* as the template and the AER-ATG1 and AER-TAA1 primers, 30 cycles of PCR (95°C for 30 sec, 50°C for 1 min and 75°C for 2 min) were performed to obtain amplified DNA fragments.

[0070]

Thus-obtained DNA fragments were digested with BamHI and HindIII. The plasmid vector pSE420 prepared by the method of Example 1 was digested with BamHI and HindIII and the digestion product was ligated to the above PCR-amplified fragments digested with the same two restriction enzymes using T4 DNA ligase to obtain the plasmid pSE-AER1.

[0071]

The DNA insert in the plasmid thus obtained were sequenced and identified as the phbB gene.

[0072]

[EXAMPLE 13] Expression of Acetoacetyl-CoA Reductase Gene derived from *Ralstonia eutropha*

Escherichia coli HB101 strain was transformed with pSE-AER1 and the resulting transformant (*E. coli* HB101 (pSE-AER1)) was cultured in a LB medium (7 ml) containing ampicillin (50 mg/ml) overnight. IPTG was added to the medium to 0.1 mM and the culture was further incubated for 5 h.

[0073]

Bacterial cells thus obtained were collected, disrupted with a Minibeatbeater 8 (BIOSPEC Inc.), and centrifuged to obtain the supernatant as the cell-free extract.

[0074]

[EXAMPLE 14] Reducing Activity of Acetoacetyl-CoA Reductase derived from *Ralstonia eutropha*

The reducing activity of the cell-free extract obtained in Example 13 was assayed using ethyl 4-chloroacetoacetate and acetoacetyl-CoA as the substrate by the method according to Example 3. The results are shown in Table 3.

[0075]

Table 3

Substrate	AASCoA	ECAA		S-ECHB	R-ECHB
Coenzyme	NADPH	NADPH	NADH	NADP ⁺	NADP ⁺
U/mg	0.984	2.50	0.056	0	0
Relative activity	100%	255%	5.7%	0%	0%

[0076]

The cell-free extract expressing β -ketoacyl-reductase showed

NADPH-dependent ethyl 4-chloroacetoacetate-reducing activity and its specific activity was 2.50 U/mg protein. In contrast, the HB101 strain containing no plasmid pSE-AER1 showed almost no ethyl 4-chloroacetoacetate-reducing activity.

[0077]

The reducing activity with acetoacetyl-CoA was as low as about 39% of that with ethyl 4-chloroacetoacetate.

[0078]

[EXAMPLE 15] Oxidizing Activity of Acetoacetyl-CoA Reductase derived from *Ralstonia eutropha*

The oxidizing activity of the cell-free extract obtained in Example 13 was assayed using ethyl (S)- or (R)-4-chloro-3-hydroxybutyrate as the substrate in the same manner as in Example 4. The results are shown in Table 3. The cell extract showed almost no oxidizing activity for either substrate.

[0079]

[EXAMPLE 16] Stereoselectivity of Acetoacetyl-CoA Reductase from *Ralstonia eutropha*

A reaction mixture (1 ml) containing 100 mM potassium phosphate buffer (pH 6.5), 1 mM NADP⁺, 2% (122 mM) ethyl 4-chloroacetoacetate, β -ketoacyl-ACP reductase (1 U) prepared in Example 13, 243 mM glucose, and glucose dehydrogenase (2.8 U) (Wako Pure Chemical) was incubated at 25°C overnight. Analysis was performed by the method according to Example 5, revealing a synthesis of ethyl 4-chloro-3-hydroxybutyrate with an optical purity of 99% ee (S) or more in a yield of 67%.

[0080]

[Effect of the Invention]

The present invention provides a method of producing the

optically active (S)-4-halo-3-hydroxybutyric acid ester using β -ketoacyl-acyl carrier protein reductase constituting Type II fatty acid synthase or acetoacetyl-CoA reductase constituting the poly- β -hydroxy fatty acid biosynthesizing system. β -Ketoacyl-acyl carrier protein reductase constituting Type II fatty acid synthase is especially advantageous for constructing a highly productive system using genetic recombination techniques, enabling a more efficient production of the optically active (S)-4-halo-3-hydroxybutyric acid ester as compared with the prior art techniques.

[Sequence Listing]

SEQUENCE LISTING

<110> DAICEL CHEMICAL INDUSTRIES,LTD.

<120> Method for producing optically active 4-halo-3-hydroxybutyrate ester

<130> D1-003DP1

<150> JP 10/126507

<151> 1998-5-8

<160> 12

<170> PatentIn Ver. 2.0

<210> 1

<211> 244

<212> PRT

<213> Escherichia coli

<400> 1

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Ile	Gly	Arg	Ala	Ile	Ala	Glu	Thr	Leu	Ala	Ala	Arg	Gly	Ala	Lys	Val
			20					25					30		

Ile Gly Thr Ala Thr Ser Glu Asn Gly Ala Gln Ala Ile Ser Asp Tyr
35 40 45

Leu Gly Ala Asn Gly Lys Gly Leu Met Leu Asn Val Thr Asp Pro Ala
50 55 60

Ser Ile Glu Ser Val Leu Glu Lys Ile Arg Ala Glu Phe Gly Glu Val
65 70 75 80

Asp Ile Leu Val Asn Asn Ala Gly Ile Thr Arg Asp Asn Leu Leu Met
85 90 95

Arg Met Lys Asp Glu Glu Trp Asn Asp Ile Ile Glu Thr Asn Leu Ser
100 105 110

Ser Val Phe Arg Leu Ser Lys Ala Val Met Arg Ala Met Met Lys Lys
115 120 125

Arg His Gly Arg Ile Ile Thr Ile Gly Ser Val Val Gly Thr Met Gly
130 135 140

Asn Gly Gly Gln Ala Asn Tyr Ala Ala Ala Lys Ala Gly Leu Ile Gly
145 150 155 160

Phe Ser Lys Ser Leu Ala Arg Glu Val Ala Ser Arg Gly Ile Thr Val
165 170 175

Asn Val Val Ala Pro Gly Phe Ile Glu Thr Asp Met Thr Arg Ala Leu
180 185 190

Ser Asp Asp Gln Arg Ala Gly Ile Leu Ala Gln Val Pro Ala Gly Arg
195 200 205

Leu Gly Gly Ala Gln Glu Ile Ala Asn Ala Val Ala Phe Leu Ala Ser
210 215 220

Asp Glu Ala Ala Tyr Ile Thr Gly Glu Thr Leu His Val Asn Gly Gly
225 230 235 240

Met Tyr Met Val

<210> 2

<211> 735
 <212> DNA
 <213> Escherichia coli

<220>
 <221> CDS
 <222> (1)..(735)

<400> 2

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att ggc cgc gca att gct gaa acg ctc gca gcc cgt ggc gcg aaa gtt	96
Ile Gly Arg Ala Ile Ala Glu Thr Leu Ala Ala Arg Gly Ala Lys Val	
20 25 30	
att ggc act gcg acc agt gaa aat ggc gct cag gcg atc agt gat tat	144
Ile Gly Thr Ala Thr Ser Glu Asn Gly Ala Gln Ala Ile Ser Asp Tyr	
35 40 45	
tta ggt gcc aac ggc aaa ggt ctg atg ttg aat gtg acc gac ccg gca	192
Leu Gly Ala Asn Gly Lys Gly Leu Met Leu Asn Val Thr Asp Pro Ala	
50 55 60	
tct atc gaa tct gtt ctg gaa aaa att cgc gca gaa ttt ggt gaa gtg	240
Ser Ile Glu Ser Val Leu Glu Lys Ile Arg Ala Glu Phe Gly Glu Val	
65 70 75 80	
gat atc ctg gtc aat aat gcc ggt atc act cgt gat aac ctg tta atg	288
Asp Ile Leu Val Asn Asn Ala Gly Ile Thr Arg Asp Asn Leu Leu Met	
85 90 95	
cga atg aaa gat gaa gag tgg aac gat att atc gaa acc aac ctt tca	336
Arg Met Lys Asp Glu Glu Trp Asn Asp Ile Ile Glu Thr Asn Leu Ser	
100 105 110	
tct gtt ttc cgt ctg tca aaa gcg gta atg cgc gct atg atg aaa aag	384
Ser Val Phe Arg Leu Ser Lys Ala Val Met Arg Ala Met Met Lys Lys	
115 120 125	
cgt cat ggt cgt att atc act atc ggt tct gtg gtt ggt acc atg gga	432
Arg His Gly Arg Ile Ile Thr Ile Gly Ser Val Val Gly Thr Met Gly	

130	135	140	
aat ggc ggt cag gcc aac tac gct gcg gcg aaa gcg ggc ttg atc ggc			480
Asn Gly Gly Gln Ala Asn Tyr Ala Ala Ala Lys Ala Gly Leu Ile Gly			
145	150	155	160
ttc agt aaa tca ctg gcg cgc gaa gtt gcg tca cgc ggt att act gta			528
Phe Ser Lys Ser Leu Ala Arg Glu Val Ala Ser Arg Gly Ile Thr Val			
	165	170	175
aac gtt gtt gct cgc ggc ttt att gaa acg gac atg aca cgt gcg ctg			576
Asn Val Val Ala Pro Gly Phe Ile Glu Thr Asp Met Thr Arg Ala Leu			
	180	185	190
agc gat gac cag cgt gcg ggt atc ctg gcg cag gtt cct gcg ggt cgc			624
Ser Asp Asp Gln Arg Ala Gly Ile Leu Ala Gln Val Pro Ala Gly Arg			
	195	200	205
ctc ggc ggc gca cag gaa atc gcc aac gcg gtt gca ttc ctg gca tcc			672
Leu Gly Gly Ala Gln Glu Ile Ala Asn Ala Val Ala Phe Leu Ala Ser			
	210	215	220
gac gaa gca gct tac atc acg ggt gaa act ttg cat gtg aac ggc ggc			720
Asp Glu Ala Ala Tyr Ile Thr Gly Glu Thr Leu His Val Asn Gly Gly			
	225	230	235
atg tac atg gtc tga			735
Met Tyr Met Val			
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<212> DNA			

<213> Artificial Sequence

<220>

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32

<210> 5

<211> 248

<212> PRT

<213> Bacillus subtilis

<400> 5

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Gly Ile Gly Arg Ser Ile Ala Leu Ala Leu Ala Lys Ser Gly Ala Asn
20 25 30

Val Val Val Asn Tyr Ser Gly Asn Glu Ala Lys Ala Asn Glu Val Val
35 40 45

Asp Glu Ile Lys Ser Met Gly Arg Lys Ala Ile Ala Val Lys Ala Asp
50 55 60

Val Ser Asn Pro Glu Asp Val Gln Asn Met Ile Lys Glu Thr Leu Ser
65 70 75 80

Val Phe Ser Thr Ile Asp Ile Leu Val Asn Asn Ala Gly Ile Thr Arg
85 90 95

Asp Asn Leu Ile Met Arg Met Lys Glu Asp Glu Trp Asp Asp Val Ile
100 105 110

Asn Ile Asn Leu Lys Gly Val Phe Asn Cys Thr Lys Ala Val Thr Arg
115 120 125

Gln Met Met Lys Gln Arg Ser Gly Arg Ile Ile Asn Val Ser Ser Ile
130 135 140

Val Gly Val Ser Gly Asn Pro Gly Gln Ala Asn Tyr Val Ala Ala Lys
145 150 155 160

Ala Gly Val Ile Gly Leu Thr Lys Ser Ser Ala Lys Glu Leu Ala Ser
165 170 175

Arg Asn Ile Thr Val Asn Ala Ile Ala Pro Gly Phe Ile Ser Thr Asp
180 185 190

Met Thr Asp Lys Leu Ala Lys Asp Val Gln Asp Glu Met Leu Lys Gln
195 200 205

Ile Pro Leu Ala Arg Phe Gly Glu Pro Ser Asp Val Ser Ser Val Val
210 215 220

Thr Phe Leu Ala Ser Glu Gly Ala Arg Tyr Met Thr Gly Gln Thr Leu
225 230 235 240

His Ile Asp Gly Gly Met Val Met
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<210> 6

<211> 747

<212> DNA

<213> Bacillus subtilis

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<221> CDS

<222> (1)..(747)

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gga atc ggc cgc tca atc gcc ctt gct ctg gca aaa agc gga gca aat 96
Gly Ile Gly Arg Ser Ile Ala Leu Ala Leu Ala Lys Ser Gly Ala Asn
20 25 30

gtt gtc gtg aac tac tcc ggc aat gaa gcg aaa gca aat gaa gtg gta 144
Val Val Val Asn Tyr Ser Gly Asn Glu Ala Lys Ala Asn Glu Val Val
35 40 45

gat gaa atc aaa tca atg ggc aga aaa gca att gct gta aaa gcg gat 192
Asp Glu Ile Lys Ser Met Gly Arg Lys Ala Ile Ala Val Lys Ala Asp

50	55	60	
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Val Ser Asn Pro Glu Asp Val Gln Asn Met Ile Lys Glu Thr Leu Ser			
65 70 75 80			
gtt ttt tct acg att gac att ctg gtt aat aat gcg gga att aca aga	288		
Val Phe Ser Thr Ile Asp Ile Leu Val Asn Asn Ala Gly Ile Thr Arg			
85 90 95			
gac aat ctc atc atg aga atg aaa gaa gac gaa tgg gat gac gtc att	336		
Asp Asn Leu Ile Met Arg Met Lys Glu Asp Glu Trp Asp Asp Val Ile			
100 105 110			
aac att aac ctg aag ggt gtt ttc aac tgc aca aaa gct gtt aca aga	384		
Asn Ile Asn Leu Lys Gly Val Phe Asn Cys Thr Lys Ala Val Thr Arg			
115 120 125			
caa atg atg aaa cag cgt tca ggc cgc att att aac gta tcg tct atc	432		
Gln Met Met Lys Gln Arg Ser Gly Arg Ile Ile Asn Val Ser Ser Ile			
130 135 140			
gtc ggc gtc agc gga aac cct gga caa gcc aac tac gtg gct gca aaa	480		
Val Gly Val Ser Gly Asn Pro Gly Gln Ala Asn Tyr Val Ala Ala Lys			
145 150 155 160			
gcc ggc gtc atc ggt tta acc aaa tct tct gct aaa gag ctc gcc agc	528		
Ala Gly Val Ile Gly Leu Thr Lys Ser Ser Ala Lys Glu Leu Ala Ser			
165 170 175			
cga aat att acg gta aac gca ata gcg cca gga ttt atc tca act gat	576		
Arg Asn Ile Thr Val Asn Ala Ile Ala Pro Gly Phe Ile Ser Thr Asp			
180 185 190			
atg aca gat aaa ctt gca aaa gac gtt caa gac gaa atg ctg aaa caa	624		
Met Thr Asp Lys Leu Ala Lys Asp Val Gln Asp Glu Met Leu Lys Gln			
195 200 205			
att ccg ctc gcg cgc ttt ggt gaa cct agc gat gtc agc agt gtt gtc	672		
Ile Pro Leu Ala Arg Phe Gly Glu Pro Ser Asp Val Ser Ser Val Val			
210 215 220			
acg ttc cta gct tca gag gga gct cgt tat atg aca ggc caa acg ctt	720		

Thr Phe Leu Ala Ser Glu Gly Ala Arg Tyr Met Thr Gly Gln Thr Leu
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cat att gac ggc gga atg gtg atg taa 747
His Ile Asp Gly Gly Met Val Met
245

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<211> 33
<212> DNA
<213> Artificial Sequence

<220>
<223> Artificially Synthesized Primer Sequence

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<210> 8
<211> 34
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<213> Artificial Sequence

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<211> 246
<212> PRT
<213> Ralstonia eutropha

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Thr Ala Ile Cys Gln Arg Leu Ala Lys Asp Gly Phe Arg Val Val Ala
20 25 30

Gly Cys Gly Pro Asn Ser Pro Arg Arg Glu Lys Trp Leu Glu Gln Gln
35 40 45

Lys Ala Leu Gly Phe Asp Phe Ile Ala Ser Glu Gly Asn Val Ala Asp
50 55 60

Trp Asp Ser Thr Lys Thr Ala Phe Asp Lys Val Lys Ser Glu Val Gly
65 70 75 80

Glu Val Asp Val Leu Ile Asn Asn Ala Gly Ile Thr Arg Asp Val Val
85 90 95

Phe Arg Lys Met Thr Arg Ala Asp Trp Asp Ala Val Ile Asp Thr Asn
100 105 110

Leu Thr Ser Leu Phe Asn Val Thr Lys Gln Val Ile Asp Gly Met Ala
115 120 125

Asp Arg Gly Trp Gly Arg Ile Val Asn Ile Ser Ser Val Asn Gly Gln
130 135 140

Lys Gly Gln Phe Gly Gln Thr Asn Tyr Ser Thr Ala Lys Ala Gly Leu
145 150 155 160

His Gly Phe Thr Met Ala Leu Ala Gln Glu Val Ala Thr Lys Gly Val
165 170 175

Thr Val Asn Thr Val Ser Pro Gly Tyr Ile Ala Thr Asp Met Val Lys
180 185 190

Ala Ile Arg Gln Asp Val Leu Asp Lys Ile Val Ala Thr Ile Pro Val
195 200 205

Lys Arg Leu Gly Leu Pro Glu Glu Ile Ala Ser Ile Cys Ala Trp Leu
210 215 220

Ser Ser Glu Glu Ser Gly Phe Ser Thr Gly Ala Asp Phe Ser Leu Asn
225 230 235 240

Gly Gly Leu His Met Gly
245

<211> 741
 <212> DNA
 <213> *Ralstonia eutropha*

<220>
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 <222> (1)..(738)

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acc gcc att tgc cag cgg ctg gcc aag gat ggc ttt cgt gtg gtg gcc	96
Thr Ala Ile Cys Gln Arg Leu Ala Lys Asp Gly Phe Arg Val Val Ala	
20 25 30	
ggt tgc ggc ccc aac tcg ccg cgc cgc gaa aag tgg ctg gag cag cag	144
Gly Cys Gly Pro Asn Ser Pro Arg Arg Glu Lys Trp Leu Glu Gln Gln	
35 40 45	
aag gcc ctg ggc ttc gat ttc att gcc tcg gaa ggc aat gtg gct gac	192
Lys Ala Leu Gly Phe Asp Phe Ile Ala Ser Glu Gly Asn Val Ala Asp	
50 55 60	
tgg gac tcg acc aag acc gca ttc gac aag gtc aag tcc gag gtc ggc	240
Trp Asp Ser Thr Lys Thr Ala Phe Asp Lys Val Lys Ser Glu Val Gly	
65 70 75 80	
gag gtt gat gtg ctg atc aac aac gcc ggt atc acc cgc gac gtg gtg	288
Glu Val Asp Val Leu Ile Asn Asn Ala Gly Ile Thr Arg Asp Val Val	
85 90 95	
ttc cgc aag atg acc cgc gcc gac tgg gat gcg gtg atc gac acc aac	336
Phe Arg Lys Met Thr Arg Ala Asp Trp Asp Ala Val Ile Asp Thr Asn	
100 105 110	
ctg acc tcg ctg ttc aac gtc acc aag cag gtg atc gac ggc atg gcc	384
Leu Thr Ser Leu Phe Asn Val Thr Lys Gln Val Ile Asp Gly Met Ala	
115 120 125	
gac cgt ggc tgg ggc cgc atc gtc aac atc tcg tcg gtg aac ggg cag	432
Asp Arg Gly Trp Gly Arg Ile Val Asn Ile Ser Ser Val Asn Gly Gln	

130	135	140	
aag ggc cag ttc ggc cag acc aac tac tcc acc gcc aag gcc ggc ctg			480
Lys Gly Gln Phe Gly Gln Thr Asn Tyr Ser Thr Ala Lys Ala Gly Leu			
145	150	155	160
cat ggc ttc acc atg gca ctg gcg cag gaa gtg gcg acc aag ggc gtg			528
His Gly Phe Thr Met Ala Leu Ala Gln Glu Val Ala Thr Lys Gly Val			
	165	170	175
acc gtc aac acg gtc tct ccg ggc tat atc gcc acc gac atg gtc aag			576
Thr Val Asn Thr Val Ser Pro Gly Tyr Ile Ala Thr Asp Met Val Lys			
	180	185	190
gcg atc cgc cag gac gtg ctc gac aag atc gtc gcg acg atc ccg gtc			624
Ala Ile Arg Gln Asp Val Leu Asp Lys Ile Val Ala Thr Ile Pro Val			
	195	200	205
aag cgc ctg ggc ctg ccg gaa gag atc gcc tcg atc tgc gcc tgg ttg			672
Lys Arg Leu Gly Leu Pro Glu Glu Ile Ala Ser Ile Cys Ala Trp Leu			
	210	215	220
tcg tcg gag gag tcc ggt ttc tcg acc ggc gcc gac ttc tcg ctc aac			720
Ser Ser Glu Glu Ser Gly Phe Ser Thr Gly Ala Asp Phe Ser Leu Asn			
	225	230	235
ggc ggc ctg cat atg ggc taa			741
Gly Gly Leu His Met Gly			
	245		

<210> 11

<211> 30

<212> DNA

<213> Artificial Sequence

<220>

<223> Artificially Synthesized Primer Sequence

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30

<210> 12

<211> 35

<212> DNA

<213> Artificial Sequence

<220>

<223> Artificially Synthesized Primer Sequence

<400> 12

aacaagcttc tcgagttagc ccatatgcag gccgc

35

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[Document Name] Abstract

[Abstract]

[Problems to be solved] An objective of the present invention is to provide an effective method for preparing (S)-4-halo-3-hydroxybutyric acid ester.

[Means to solve the problems] As a result of isolating β -ketoacyl-acyl carrier protein reductase constituting Type II fatty acid synthase or acetoacetyl-CoA reductase constituting the poly- β -hydroxy fatty acid synthesis system, and examining their reducing activities towards 4-haloacetoacetate ester, it was found that said enzymes have extremely high reducing activities as well as stereoselectivities for (S)-4-chloro-3-hydroxybutyric acid ester. In addition, the enzymes exhibit almost no oxidizing activity toward either configuration of ethyl 4-chloro-3-hydroxybutyrate, performing only the reducing reaction of ethyl 4-chloroacetoacetate.

[Selected Drawing] None